

CERTIFICATO CERTIFICATE

(di conformità) / (of conformity)

Conformità basata sulla garanzia totale di qualità

Conformity based on full quality assurance

In accordo alla direttiva 2014/68/UE / according to directive 2014/68/EU

Certificato-Nr. / Certificate No.: H – 2016/L/058 rev.6

Nome ed Indirizzo del Fabbricante

Name and address of bearer/
manufacturer:

Starline SpA

Via Dei Livelli di Sopra 11

24060 Costa di Mezzate (BG)

Si certifica che il fabbricante ha istituito un sistema di qualità per la fabbricazione, progettazione e prove di attrezzature a pressione in accordo alla direttiva 2014/68/UE. Il costruttore è autorizzato a contrassegnare le attrezzature a pressione prodotte all'interno della gamma di sistema di qualità con il seguente marchio:

We hereby certify that the manufacturer has established a quality system for the manufacturing, design and testing of pressure equipment according to directive 2014/68/EU. The manufacturer is entitled to mark the pressure equipment produced within the range of the quality system with the following mark:

CE 2580

Verificato in accordo alla dir. 2014/68/UE

Tested according to dir. 2014/68/EU

Rapporto Nr. / Test No.:

Gamma di prodotti: / Range of product.:

**Conformità basata sulla garanzia totale di qualità
(Modulo H)**

Conformity based on full quality assurance (module H)

404/P/2025/L/2686

"Design, manufacturing, final inspection and testing of Floating and Trunnion Mounted Valves in carbon, alloy and stainless steels up to DN 900, class 150 to 2500 acc. to ASME B16.34, ASME B16.47, API 6D and API 6A (weld repairs not permitted)".

For details see Annex 1 / Per dettagli si veda Allegato 1

Luogo di Produzione

Place of manufacture:

Starline SpA - Via Dei Livelli di Sopra 11

24060 Costa di Mezzate (BG)

Il /Luogo

Date/ Place

04/08/2025, Cerro Maggiore

Prima emissione / First issue 21/07/2016

Emissione corrente / Current issue 04/08/2025

Scadenza / Expiry 20/07/2028



TÜV NORD Italia S.r.l.
Organismo di Certificazione

Porelli, Ing. Stefano

Organismo Notificato / Notified Body, 2580

TÜV NORD Italia S.r.l.
Sede legale e operativa Cerro Maggiore
Via Filippo Turati, 70, 20023 CERRO MAGGIORE (MI),
Phone: +39 0331 541488, Fax: +39 0331 478854 E-Mail: info@tuev-nord.it

Organismo Notificato per la direttiva sugli apparecchi a pressione (2014/68/UE)
Notified Body for Pressure Equipment Directive (2014/68/EU)



Il presente certificato può essere pubblicato solo in forma integrale.

Estratti o modifiche richiedono il previo consenso di TÜV NORD Italia S.r.l.

This Certificate may be issued only in integral form.

Extracts or alterations require the prior consent of TÜV NORD Italia S.r.l.

Allegato 1

Annex 1

rev. 5 04.08.2025

a / to

Certificato-Nr. / Certificate No.:

H - 2016/L/058 rev.6

ELENCO ATTREZZATURE A PRESSIONE AUTORIZZATE A MARCATURA CE

LIST OF PRESSURE EQUIPMENT AUTHORIZED TO BE CE-MARKED

Valve Types & Constructions		DESIGN NORMATIVE	Dimensions			Maximum Pressure	
			Port Design	DN	Size	PN	CLASS
FLOATING FORGED BALL STANDARD-DBB-SBB-ONLY	2 Pieces Bolted	ASME B16.34 API 6D	Full	32 ÷ 200	1.1/4" ÷ 8"	6 ÷ 40	150 ÷ 300
			Reduced	32 ÷ 250	1.1/4" ÷ 10"		
	3 Pieces Threaded	ASME B16.34 API 6D	Full	32 ÷ 50	1.1/4" ÷ 2"	6 ÷ 250	150 ÷ 1500
			Reduced	32 ÷ 65	1.1/4" ÷ 2.1/2"		
	3 Pieces Threaded	ASME B16.34 API 6D	Full	65 ÷ 80	2.1/2" ÷ 3"	6 ÷ 100	150 ÷ 600
			Reduced	80 ÷ 100	3" ÷ 4"		
	Multiport Bolted	ASME B16.34 API 6D	Full	--	--	6 ÷ 100	150 ÷ 600
			Reduced	32	1.1/4"		
	Multiport Bolted	ASME B16.34 API 6D	Full	32 ÷ 65	1.1/4" ÷ 2.1/2"	6 ÷ 40	150 ÷ 300
			Reduced	40 ÷ 80	1.1/2" ÷ 3"		
	3 Pieces Bolted	ASME B16.34 API 6D	Full	--	--	6 ÷ 420	150 ÷ 2500
			Reduced	32	1.1/4"		
	3 Pieces Bolted	ASME B16.34 API 6D	Full	40 ÷ 50	1.1/2" ÷ 2"	6 ÷ 250	150 ÷ 1500
			Reduced	50 ÷ 65	2" ÷ 2.1/2"		
	3 Pieces Bolted	ASME B16.34 API 6D	Full	65 ÷ 80	2.1/2" ÷ 3"	6 ÷ 64	150 ÷ 600
			Reduced	80 ÷ 100	3" ÷ 4"		
	Cryogenic Service & High Temperature	ASME B16.34 API 6D	Full	--	--	6 ÷ 420	150 ÷ 2500
			Reduced	32	1.1/4"		
	Cryogenic Service & High Temperature	ASME B16.34 API 6D	Full	25 ÷ 50	1" ÷ 2"	6 ÷ 138	150 ÷ 800
			Reduced	25 ÷ 65	1" ÷ 2.1/2"		
	Cryogenic Service & High Temperature	ASME B16.34 API 6D	Full	65 ÷ 80	2.1/2" ÷ 3"	6 ÷ 64	150 ÷ 600
			Reduced	80 ÷ 100	3" ÷ 4"		
	Cryogenic Service & High Temperature	ASME B16.34 API 6D	Full	100 ÷ 200	4" ÷ 8"	6 ÷ 64	150 ÷ 300
			Reduced	150 ÷ 250	6" ÷ 10"		



Valve Types & Constructions		DESIGN NORMATIVE	Dimensions			Maximum Pressure	
			Port Design	DN	Size	PN	CLASS
FLOATING CAST BALL VALVE	2 Pieces Bolted	ASME B16.34	Full	32 ÷ 150	1.1/4" ÷ 6"	6 ÷ 40	150 ÷ 300
			Reduced	32 ÷ 200	1.1/4" ÷ 8"		

Valve Types & Constructions		DESIGN NORMATIVE	Dimensions			Maximum Pressure	
			Port Design	DN	Size	PN	CLASS
STARLINE TRUNNION FORGED BALL VALVES	2 & 3 Pieces Bolted	ASME B16.34 API 6D	Full	32 ÷ 500	1.1/4" ÷ 20"	6 ÷ 420	150 ÷ 2500
			Reduced	32 ÷ 550	1.1/4" ÷ 22"		
	2 & 3 Pieces Bolted	ASME B16.34 API 6D	Full	550 ÷ 900	24" ÷ 36"	6 ÷ 250	150 ÷ 1500
			Reduced	600 ÷ 950	26" ÷ 38"		
	2 & 3 Pieces Bolted	API 6A	Full	46 ÷ 540	1.13/16" ÷ 21.3/4"	138 ÷ 1035	API 2000 ÷ 15000
			Reduced	52 ÷ 540	2.1/16" ÷ 21.1/4"		
	Multiport Bolted	ASME B16.34 API 6D	Full	32 ÷ 500	1.1/4" ÷ 20"	6 ÷ 420	150 ÷ 2500
			Reduced	32 ÷ 550	1.1/4" ÷ 24"		
	2 & 3 Pieces Threaded	ASME B16.34 API 6D	Full	150 ÷ 900	6" ÷ 36"	6 ÷ 420	150 ÷ 2500
			Reduced	200 ÷ 950	8" ÷ 38"		
	2 & 3 Pieces Threaded	ASME B16.34 API 6D	Full	32 ÷ 300	1.1/4" ÷ 12"	6 ÷ 250	150 ÷ 1500
			Reduced	32 ÷ 350	1.1/4" ÷ 14"		
	2 & 3 Pieces Threaded	API 6A	Full	46 ÷ 540	1.13/16" ÷ 18.3/4"	138 ÷ 1035	API 2000 ÷ 15000
			Reduced	52 ÷ 540	2.1/16" ÷ 21.1/4"		
	Cryogenic & High Temperature Service	ASME B16.34 API 6D	Full	32 ÷ 500	6" ÷ 20"	6 ÷ 420	150 ÷ 2500
			Reduced	32 ÷ 550	8" ÷ 22"		
	Cryogenic & High Temperature Service	ASME B16.34 API 6D	Full	550 ÷ 900	24" ÷ 36"	6 ÷ 250	150 ÷ 1500
			Reduced	600 ÷ 950	26" ÷ 38"		
	Cryogenic & High Temperature Service	API 6A	Full	46 ÷ 540	1.13/16" ÷ 18.3/4"	138 ÷ 1035	API 2000 ÷ 15000
			Reduced	52 ÷ 540	2.1/16" ÷ 21.1/4"		

